

Distributed By: BG Filmaco Venture Corporation

## 硬質膠合劑

VINYL ADHESIVE FOR RIGID VINYL PRODUCTS

### GENERAL DESCRIPTION:

NAN YA VINYL ADHESIVE FOR RIGID VINYL PRODUCTS is a clear PVC solvent cement used for PVC pipe and PVC fitting as well as Adhesive for rigid PVC products.

### TYPICAL PROPERTIES :

ITEM	STANDARD	REF.	
PRODUCT CODE	AASAA		
Apperance	CLEAR		
Viscosity(CPS/25°C)	80-100	CNS 6224	
Solid Content (%)	10-12		
Lap Shear Strength (kgf/cm <sup>2</sup> )	15minutes		12.5 ↑
	120minutes		25 ↑
Certification	ISO 9001		
Maximum VOC(G/L)	630	SCAQMD 1168/316A or BAAQMD Method 40	
Specific gravity	0.95		
SHELF LIFE	1 YEAR		
SEALED THE COVER WELL, NO EXPOSURE, KEEP IN COOL PLACE			

### SAFETY AND ENVIRONMENTAL PRECAUTIONS:

This product is flammable, and considered a hazardous material. Purchasers who repackage this product must also conform to all local safety and other regulations.

**DANGER : EXTREMELY FLAMMABLE. VAPOR HARMFUL. MAY BE HARMFUL IF SWALLOWED. MAY IRRITATE SKIN OR EYES.**

Keep out of reach of children.

Do not take internally.

Keep away from heat, spark, open flame and other sources of ignition.

Keep container closed when not in use.

Use only in well-ventilated area. If confined or partially enclosed, use forced ventilation.

The operator should wear the goggles and protecting gloves to prevent the skin contact.

### FIRST AID:

**Inhalation:** If overcome with vapors, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician.

**Eye Contact:** Flush with plenty of water for 15 minutes and call a physician.

**Skin Contact:** Wash skin with plenty of water for at least 15 minutes. If irritation develops, get medical attention.

**Ingestion:** If swallowed, give 1 or 2 glasses of water or milk. Do not induce vomiting. Contact physician or poison control center immediately.



**BG FILMACO VENTURE  
CORPORATION**

**南亞塑膠工業股份有限公司**  
NAN YA PLASTICS CORPORATION

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**Glue and join PVC plastic pipe and fitting:**

1. De-burr and cleaning the pipe and fitting.
2. Spread an even layer of PVC Adhesive on the inside of fitting and outside of the pipe.
3. Align the fitting and pipe about a quarter turn from their final orientation.
4. Twist the fitting a quarter turn as you press it onto the pipe.
5. Hold the pipe and fitting together for about 1 minute, until the adhesive grabs.

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